

Product Information:  
**VIVACE XT**  
**LIGHT PRESSWORK OIL**



**Description**

Vivace XT is a low viscosity, light presswork oil formulated from solvent refined mineral oils and a blend of carefully selected extreme pressure and lubricity additives. The viscosity has been selected to ensure complete surface coverage even when complicated shapes are involved.



Vivace XT is pale in colour and of a low odour and so has good operator acceptability. It is non-staining to a wide range of alloys including cuprous alloys and is suitable for use on surface treated alloys such as galvanised sheet.

**Features**

- Low Viscosity
- Extreme Pressure Performance
- Good Operator Acceptability
- Reduced Tool Wear
- Non-staining to Cuprous Alloys

**Applications**

Vivace XT can be applied by spray, brush or automatic applicator.

Presswork, 'Punch and Nibble' applications	Light gauge ferrous or non-ferrous metals including galvanised steels
Light machining operations	Low tensile steels and free cutting non-ferrous alloys

**Physical Characteristics**

Appearance	Pale Amber Liquid
Relative Density @ 15.6°C	0.866
Kinematic Viscosity @ 40°C (cSt)	13.2
Kinematic Viscosity @ 100°C (cSt)	3.20
Closed Flash Point (°C)	165

Figures based on average production values.

Part No.s: VXT205

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