

## Product Information:

# MARCIA H NEAT HONING OIL



## Description

Marcia H is a specialist honing oil containing extreme pressure and lubricity additives that ensure reduced tool wear and improved surface finishes. Specially selected base oils and additives ensure a low misting potential in use, whilst also ensuring excellent flushing of honing stones and excellent swarf separation. Marcia H may also be utilised in a number of light to medium duty applications involving free cutting ferrous alloys.



**Note: Marcia H contains active sulfur and may stain yellow metals such as copper and cuprous alloys, particularly at elevated temperatures.**

## Features

- Light Viscosity
- High EP Performance
- Low Misting
- High Lubricity
- Excellent Swarf Flushing & Control
- Active Sulfur

## Applications

Honing	All materials, excluding copper and cuprous alloys
Milling, turning, drilling	Low to medium tensile steels and non-ferrous alloys, excluding copper and its alloys

## Physical Characteristics

Appearance	Pale amber liquid
Relative Density @ 15.6°C	0.871
Kinematic Viscosity @ 40°C (cSt)	13.0
Closed Flash Point (°C)	164
Copper Corrosion (3 hours @ 100°C)	4a

Figures based on average production values

Part No.s: MAH205, MAH025

(TDS MARCIA H – 090316 Issue 5)

